



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D3272-1

Job Sheet 205542



Part No: D3272-1

Job Qty: 10 pcs

Part Name: Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/13/20

Job Tracking No:

Due Date: 3/30/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-06-09 JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation             | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off            |
|-------|-----------------------|--------|------------|----------|-----------|---------|--------------------------|-----------|---------------------|
|       |                       |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier    | Lead Time |                     |
| 100   | Large Fab - Steps - 1 | 10 pcs | 3/30/20    |          | 0.00      | 4.65    | Large Fab - 1            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 10           |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 2            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 3            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 4            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 5            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 6            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 7            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 8            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 9            |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 11 (Various) |           |                     |
|       |                       |        |            |          |           |         | Large Fab - 12           |           |                     |
| 110   | QC 5                  | 10 pcs | 3/30/20    |          | 0.00      | 10.00   | QC 5 - 10                |           | <br><br>APR 02 2020 |
|       |                       |        |            |          |           |         | QC 5 - 12                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 17                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 18                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 19                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 22                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 24                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 3                 |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 43                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 49                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 51                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 58                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 68                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 9                 |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 50                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 30                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 40                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 61                |           |                     |
|       |                       |        |            |          |           |         | QC 5 - 81                |           |                     |

Plex 1/13/20 1:38 PM Dart.lajeunesse.marie

|     |                             |        |         |      |       |                        |  |
|-----|-----------------------------|--------|---------|------|-------|------------------------|--|
| 120 | Packaging 3-1 - Stock - B4B | 10 pcs | 3/30/20 | 0.00 | 10.00 | Packaging 3 - 1 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 2 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 3 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 4 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 5 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 6 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 7 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 8 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 9 - B4B  |  |
|     |                             |        |         |      |       | Packaging 3 - 10 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 11 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 12 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 13 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 14 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 15 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 16 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 17 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 18 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 19 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 20 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 21 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 22 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 23 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 24 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 25 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 26 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 27 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 28 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 29 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 30 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 31 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 32 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 33 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 34 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 35 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 36 - B4B |  |
|     |                             |        |         |      |       | Packaging 3 - 37 - B4B |  |
| 130 | QC 21 - SA                  | 10 pcs | 3/30/20 | 0.00 | 10.00 | QC 21 - SA - 21        |  |
|     |                             |        |         |      |       | QC 21 - SA - 70        |  |
|     |                             |        |         |      |       | QC 21 - SA - 53        |  |

Part Op 100 - (Fabricate per Dwg)\*\*\*SQUARE ONE END BEFORE CUTTING OTHER END\*\*\* 1-Cut D2622-120 extrusion to  
 Descriptions: 116.25" long as per Dwg D3272 2-Drill extrusion as per Dwg D3272 using Jig DT8680 for rivets. 3-Deburr

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: \_\_\_\_\_) LOCATION: WA003

130 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item | Component Name | Quantity      | Operation                 | Container |
|-------------|----------------|---------------|---------------------------|-----------|
| D2622-120C  | Step Extrusion | 10 pcs (1 ea) | 100-Large Fab - Steps - 1 | S243427   |

### Job Allocations

| Operation                 | Component Part | Required | Inventory | Allocated |
|---------------------------|----------------|----------|-----------|-----------|
| 100-Large Fab - Steps - 1 | D2622-120C     | 10       | 160       | 0         |

### Part Specifications

Specifications could not be found.



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S268329**



**Part: D3272-1**

**Job No: 205542**

**Serial No/Batch: S268329**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

**Date: 04/02/20**